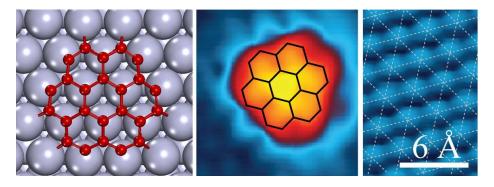
Size-Selective Carbon Nanoclusters as Precursors to the Growth of Epitaxial Graphene

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The nucleation and growth mechanisms of epitaxial graphene on a Rh(111) surface will be presented [1]. STM and DFT calculations show that carbon nano-islands form in the initial stages of graphene growth using ethylene as the carbon source, possessing an exclusive size of 7 honeycomb carbon units (hereafter labelled as $7C_6$). These magic-sized clusters adopt a dome-like hexagonal shape indicating that bonding to the substrate is localized on the peripheral C atoms. Smoluchowski ripening is identified as the dominant mechanism leading to the formation of graphene, with the size-selective carbon islands as precursors. Control experiments and calculations, whereby coronene molecules, the hydrogenated analogues of $7C_6$, are deposited on Rh(111), provide an unambiguous structural and chemical identification of the $7C_6$ building blocks.



[1] B. Wang et al., *Nano Letters* **11**, 424 (2011).