



## SECTION 6 - HYGIENE STANDARDS

### HS/08: Vac-pack machine cleaning procedure

Chemicals to be used	Solution
<b>Pre-clean;</b> Suma star D1	1 - 2ml per 1litre hand warm water
<b>Disinfection;</b> Suma Bac conc - D10	10ml per 750 ml water (spray bottle)
Equipment needed	
Clean cloths, scourer optional, tork roll	
Personal Protective Equipment	Safety measures
 <p>Use gloves resistant to alkalis</p>	 <p><b>Electrical hazard</b> Isolate power supply - remove plug</p>
Method	
<p><b>Poly-propylene boards</b></p> <ul style="list-style-type: none"> <li>• Remove boards and carry out pre-clean; remove spillage from both sides of the boards, rinse with clean water.</li> <li>• Spray both sides with D10 solution, leave for appropriate contact time, rinse with clean water, allow to dry; alternatively.</li> <li>• Pass boards through dish washer to facilitate effective cleaning and disinfection.</li> </ul> <p><b>Heater element</b></p> <ul style="list-style-type: none"> <li>• Remove the heater element; carry out pre-clean, wipe with clean damp cloth.</li> <li>• Spray with D10 solution, leave for appropriate contact time, wipe with clean damp cloth, allow to dry.</li> </ul> <p><b>Internal well and lid</b></p> <ul style="list-style-type: none"> <li>• Carry out pre-clean; remove spillage, ensure corners are cleaned effectively, rinse with clean water. Spray all surfaces with D10 solution, leave for appropriate contact time, rinse with clean water, allow to dry.</li> <li>• Reassemble the machine.</li> </ul> <p><b>External surfaces</b></p> <ul style="list-style-type: none"> <li>• Close the lid, spray D10 solution on to clean, damp cloth and wipe over all surfaces including buttons on control panel, leave for appropriate contact time, wipe over with clean damp cloth.</li> <li>• For heavy spillage carry out pre-clean, ensure cloths are wrung out well before carrying out cleaning. Do not allow water to enter buttons on control panel.</li> </ul> <p><b>To eliminate the risk of cross-contamination this machine must be cleaned/disinfected after each use</b></p>	

Version	Date of issue	Author	Endorsed by
V3	June 2019	Graham Day; Health & Safety Adviser	Graham Hakes; Senior Health & Safety Adviser